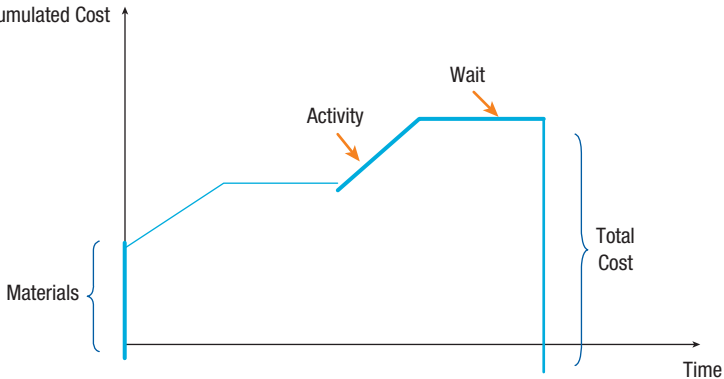


**FIGURE 14.4:** Simplified Example of a Cost-Time-Profile Map



**SOURCE:** Rivera et al., *op. cit.*